

Position Profile

Position: Master Production Planner

Reporting to: title: Supply Chain Manager

Plan and control all demand management and Master Planning activities supporting all product families. Balance production and inventory levels with demand to support target consistent with 99% customer service levels, inventory turn goals and capacity utilization/staffing requirements. Develops Sales & Operating Plan summaries for all product families. Develops feasible, 18 month master production plans for finished goods and components items based on capacity requirements. Calculates resulting requirements for raw materials and purchased parts based on MRP methodology. Provides daily-bucketed schedules by SKU to manufacturing and installs production compliance metrics to measure performance.

Position Responsibilities:

- Develop valid, feasible Master Production Plan for finished goods and components items based on equipment, labor and raw material availability.
- Publish and perform root cause analyses on key metrics including Customer Service Levels, Actual vs. Scheduled Productions and Master Plan Stability.
- Interact frequently with Sales, Marketing and Manufacturing personnel to balance supply and demand.
- Present 18-month demand, production and inventory summaries at monthly S&OP meetings
- Use Capacity Planning tools to determine if production will be constrained in future periods; load level production plan, and identify potential corrective actions such as: working overtime, adding equipment, outsourcing and expediting.
- Issues monthly updates of quarter-end inventory investment and turn projections for finished goods. Provide unit and dollar value figures along with analysis of significant changes.
- Issues actual versus scheduled production metrics weekly and ensure that 95% compliance to schedule is achievable. (Schedule compliance metric)
- Work closely with Marketing/Engineering to plan execute NPI activities.
- Plan, execute and track progress for special assignments involving key measureable(s) for the Planning department (such as x-matrix action plans, inventory reduction, supplier evaluations, cost reduction initiatives, etc.)
- Create and make presentations to company management and customers as required.
- Attend educational training courses as appropriate. Recommend training courses for other members of the Planning team.

Background Required:

- Five years Master Planning experience in a manufacturing environment with thorough MRP knowledge and functionality. Advanced understanding of lean manufacturing principles.
- Experience with working in a strong job shop environment a plus.
- BA Degree in Materials Management, Business Admin, Technical or equivalent.
- Strong team leadership and process management skills.
- Excellent written, verbal, analytical negotiating and interpersonal skills.
- Ability to provide process leadership to help drive more proactive process improvements including projects to improve planning systems, lean manufacturing, inventory control.
- Ability to organize and prioritize work, and to meet deadlines.
- Proven ability to lead a cross functional team, achieve desired results, and maintain relationships.
- APICS certification desirable.

Contact: Dave Benham

Search Consultant

TYGES INTERNATIONAL

5400 Discovery Park Boulevard, Suite 201

Williamsburg, VA 23188

Telephone: 757-345-2494 x 30109

Cell Phone: 757-784-6380

Email: dave.benham@tyges.com

Website: www.tyges.com